












Date: Wednesday, 12/07/2006 2:28:11 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SPACER
<b>Job Number</b>	: 27879		
<b>Estimate Number</b>	: 12489		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D35321
<b>This Issue</b>	: 12/07/2006 S.O.No.: N/A	<b>Drawing Number</b>	: D3532 REV.A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: N/A Type : MACHINED PARTS	<b>Drawing Revision</b>	: REV.A
<b>Previous Run</b>	: N/A	<b>Material</b>	: N/A
<b>Written By</b>	: <u>SEE COMMENT BELOW</u>	<b>Due Date</b>	: 12/07/2006
<b>Checked &amp; Approved By</b>	: <u>[Signature]</u>	<b>Qty:</b>	4 Um: Each
<b>Comment</b>	: Est Rev:A New Issue 06-07-12 EC		
<b>Additional Product</b>			
Job Number: 			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	MDELNR0750	Delrin Round Bar 0.75"	
			
<b>Comment:</b> Qty.: 0.0326 f(s)/Unit Total : 0.1302 f(s) Delrin round bar 0.750 dia. (MDELNR0750) Batch: <u>M16923</u>			
		<u>E 06.07.12</u>	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
			
<b>Comment:</b> HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA643 & DWG D3532 , FOLIO REV: <u>A</u> DWG REV: <u>A</u>			
		<u>E 06.07.12</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
			
<b>Comment:</b> SECOND CHECK			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>N/A</u>			
		<u>E 06.07.12</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 5 Date: 06/07/13

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 27879

Part Number: D35321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

06/07/13

Job Completion



W 06-07-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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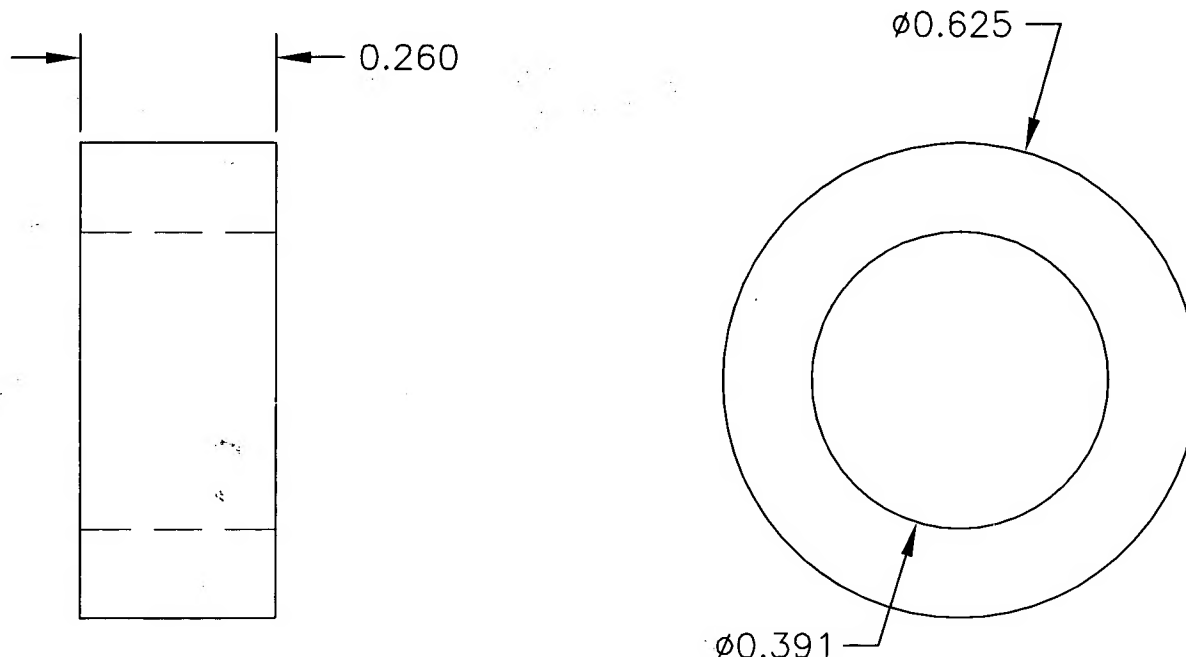
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
06.06.26 RA  
LOSS # 00057

DESIGN RA	DRAWN BY RA	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3532	REV. A SHEET 1 OF 1
DATE 06.06.26	TITLE SPACER		SCALE 4:1
A	06.06.26	NEW ISSUE	



**D3532-1 SPACER**

**D3532-1 SPACER**

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

*m16903*

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